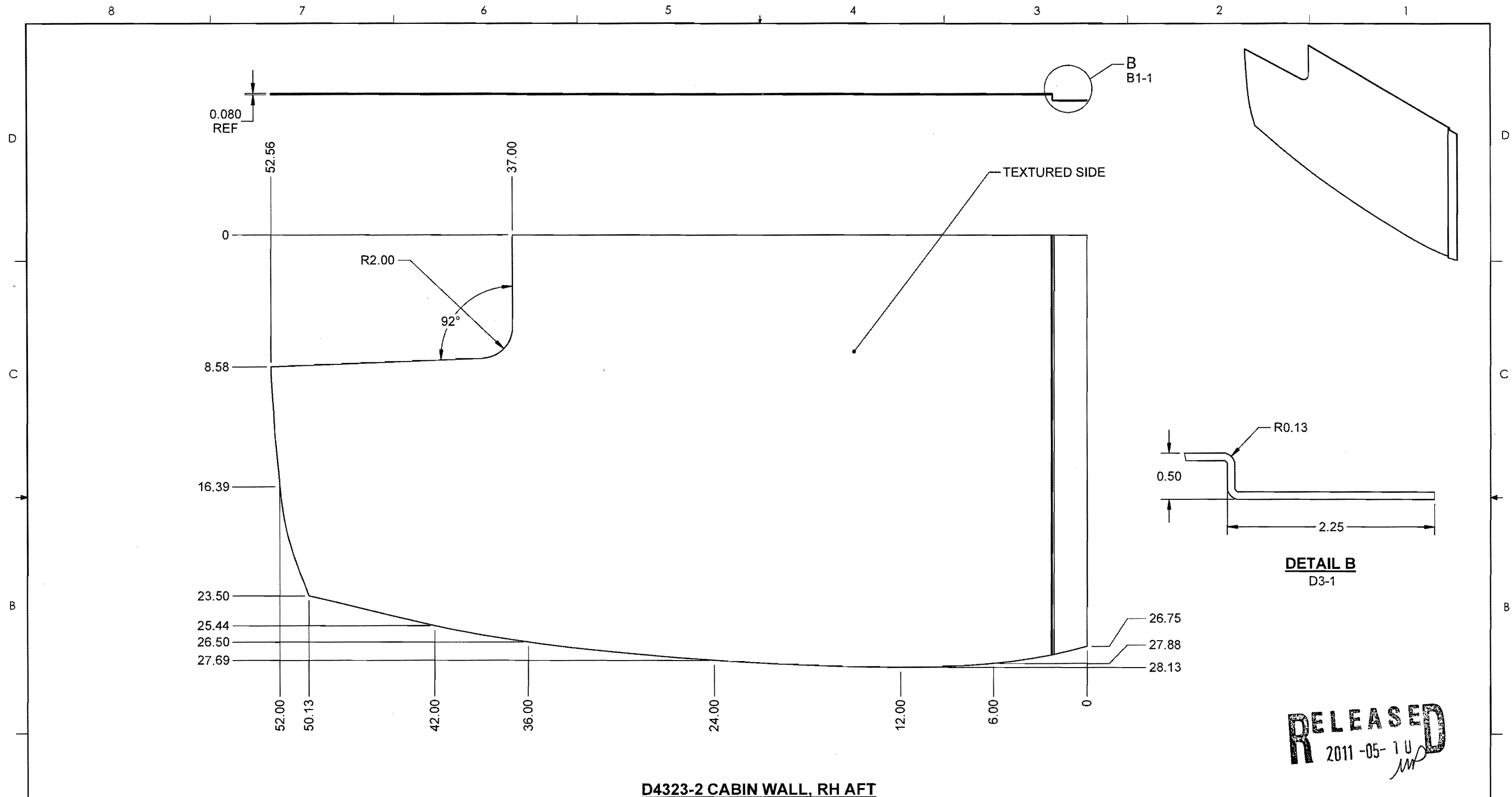


**D4323-1 CABIN WALL, LH AFT**

**NOTES:**

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 5.06 lbs
- 8) TOOLING: THERMOFORM PER MOULD DT9727 AND DART QSI 022. TRIM PER MOULD
- 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040

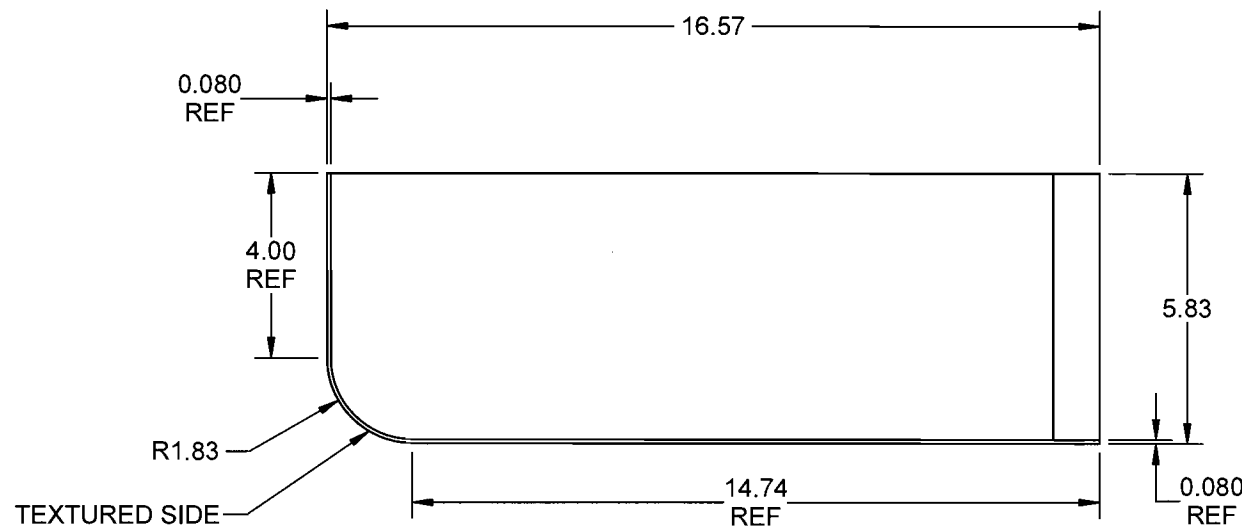
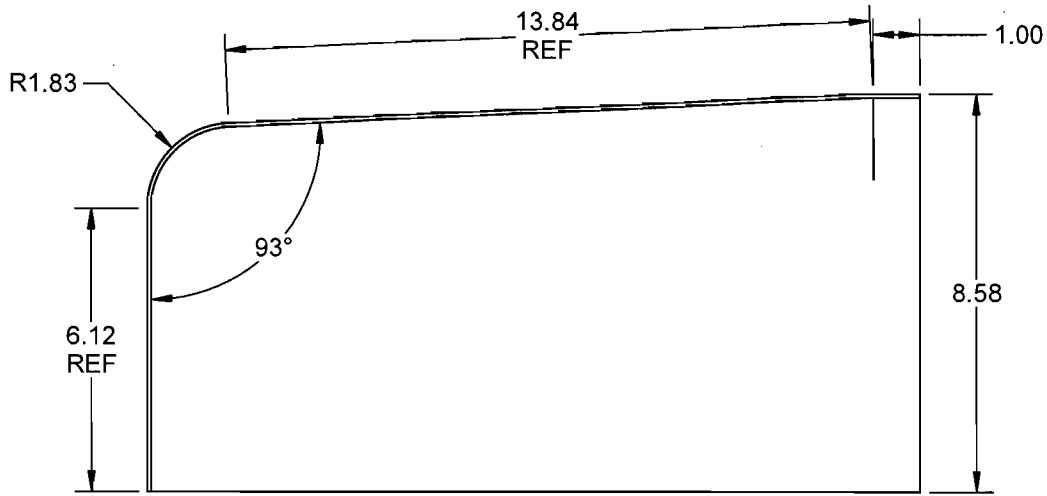
A	NEW ISSUE	DC	11.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>DC</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>DC</i>		
CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DC</i>	D4323	SHEET 1 OF 15
APPROVED	<i>DC</i>	TITLE	SCALE
DE APPR.	<i>DC</i>	PANEL	NTS
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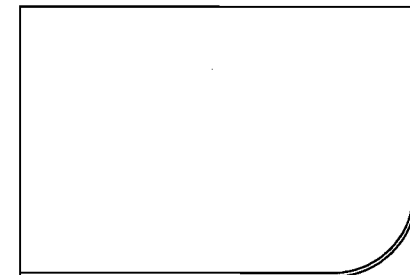
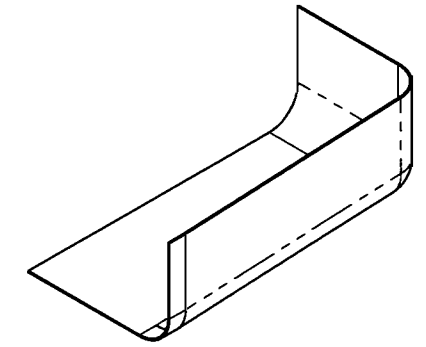
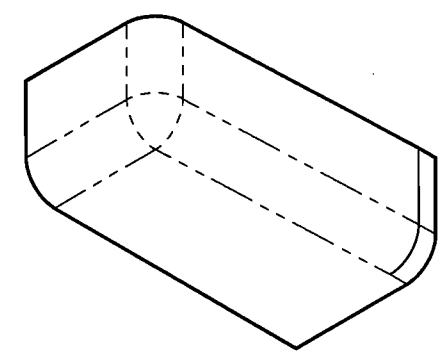
# NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 5.06 lbs
- 8) TOOLING: THERMOFORM PER MOULD DT9727 AND DART QSI 022. TRIM PER MOULD
- 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4323</b>	SHEET 2 OF 15
APPROVED		TITLE	SCALE
DE APPR.		<b>PANEL</b>	NTS
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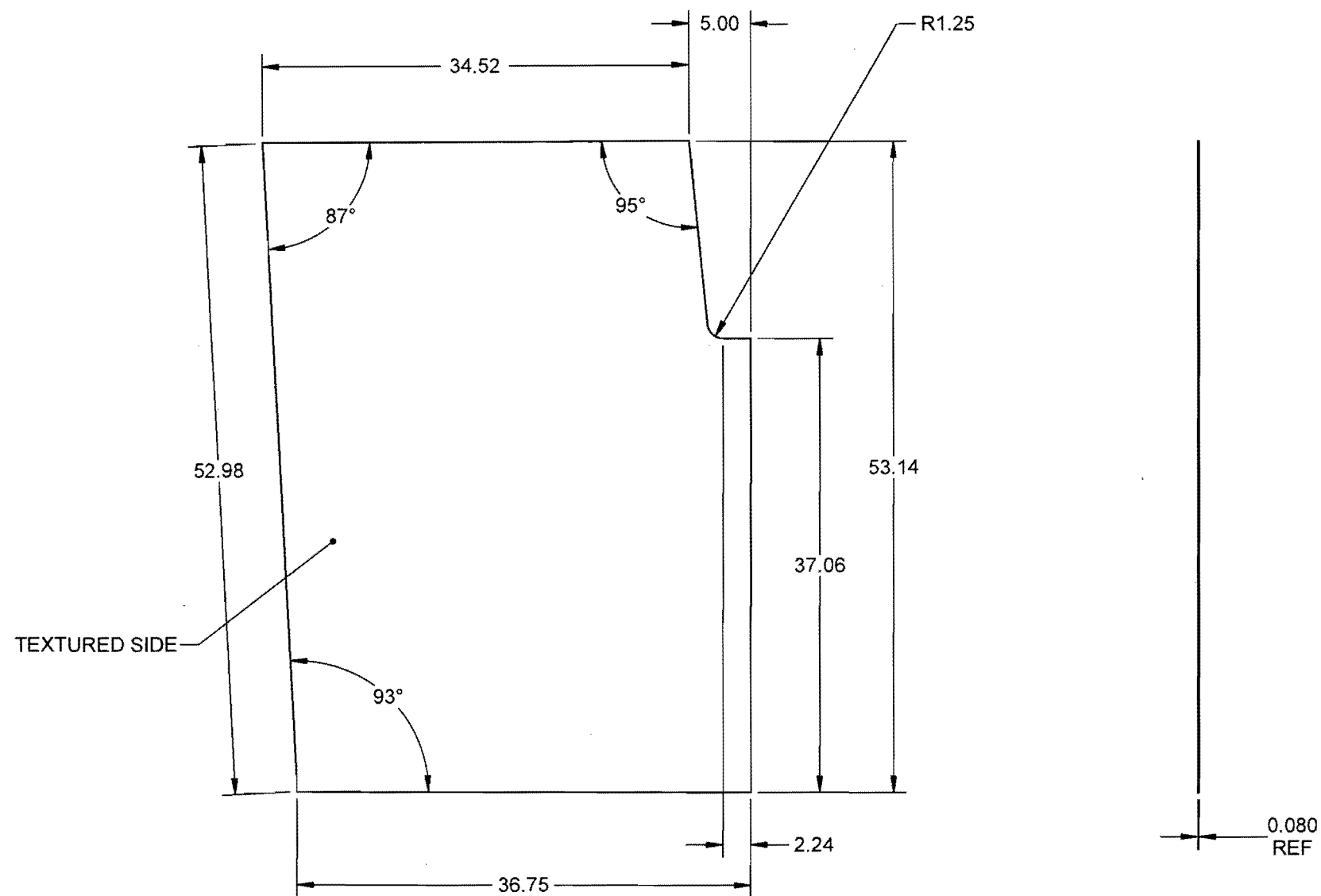
**D4323-3 N1 ACCESS COVER, LH**  
**D4323-4 N1 ACCESS COVER, RH (OPPOSITE)**



**RELEASED**  
 2011-05-14  
*[Signature]*

- NOTES:**
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
  - 7) WEIGHT: 2.01 lbs
  - 8) TOOLING: THERMOFORM -3 PART PER MOULD DT9711, AND -4 PART PER DT9712 AND PER DART QSI 022. TRIM PER MOULD
  - 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040

DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4323</b>	SHEET 3 OF 15
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>PANEL</b>	NTS
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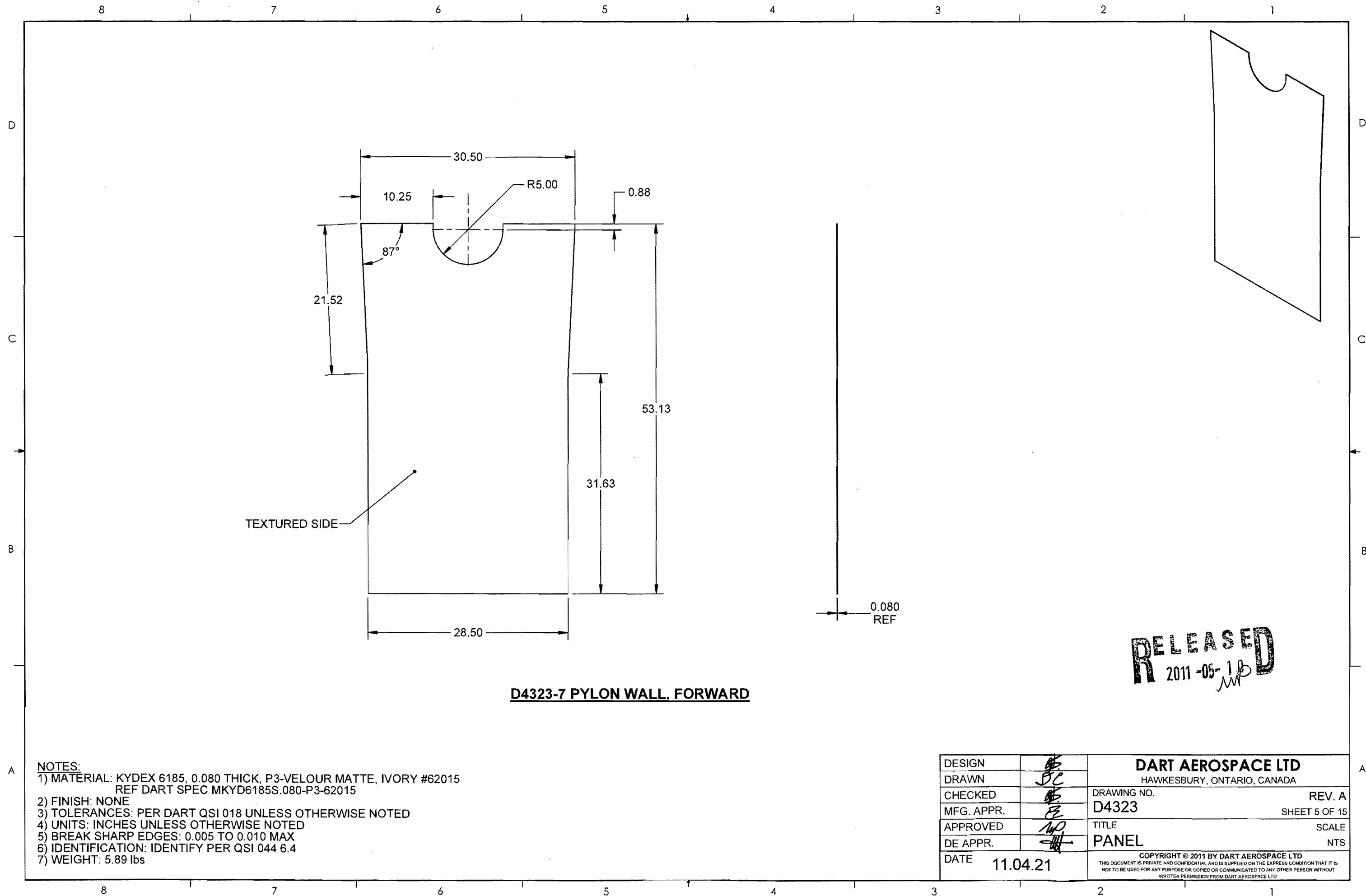


**D4323-5 PYLON WALL, LH**  
**D4323-6 PYLON WALL, RH (OPPOSITE)**

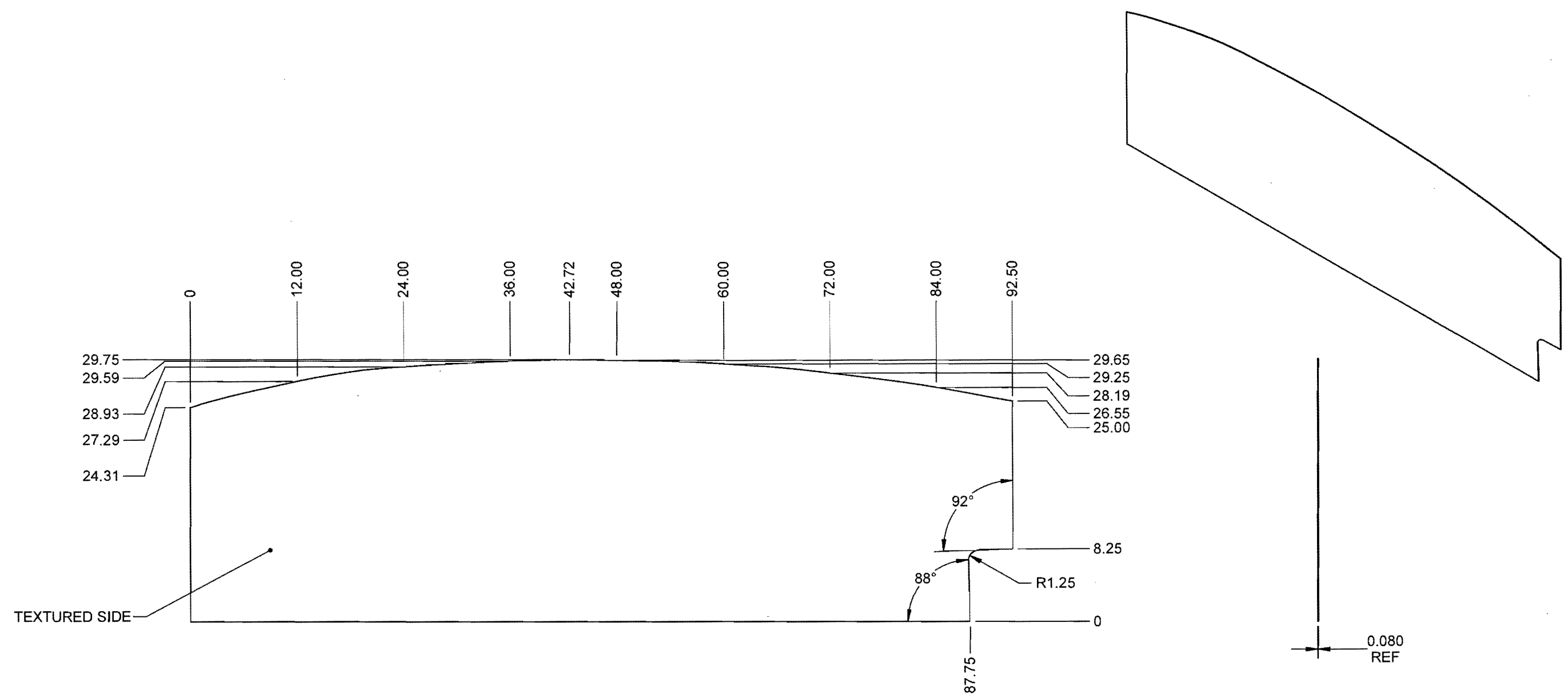
- NOTES:**
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
  - 7) WEIGHT: 7.74 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BC</i>	<b>D4323</b>	SHEET 4 OF 15
APPROVED	<i>BC</i>	TITLE	SCALE
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2011-05-10  
*MD*









8 7 6 5 4 3 2 1

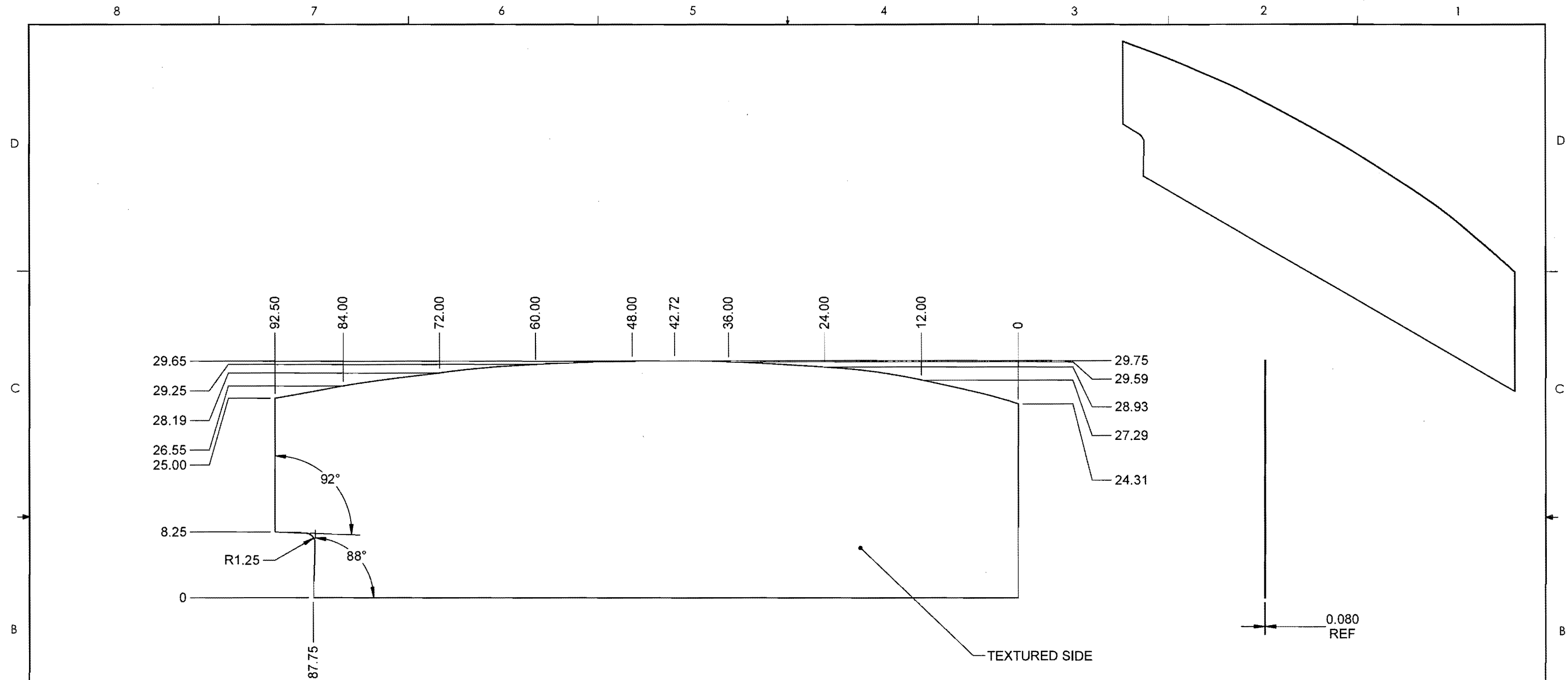


**D4323-9 CEILING, OUTBOARD LH**

**RELEASED**  
2011-05-10

- NOTES:**
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
  - 7) WEIGHT: 10.15 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4323	SHEET 6 OF 15
APPROVED		TITLE	SCALE
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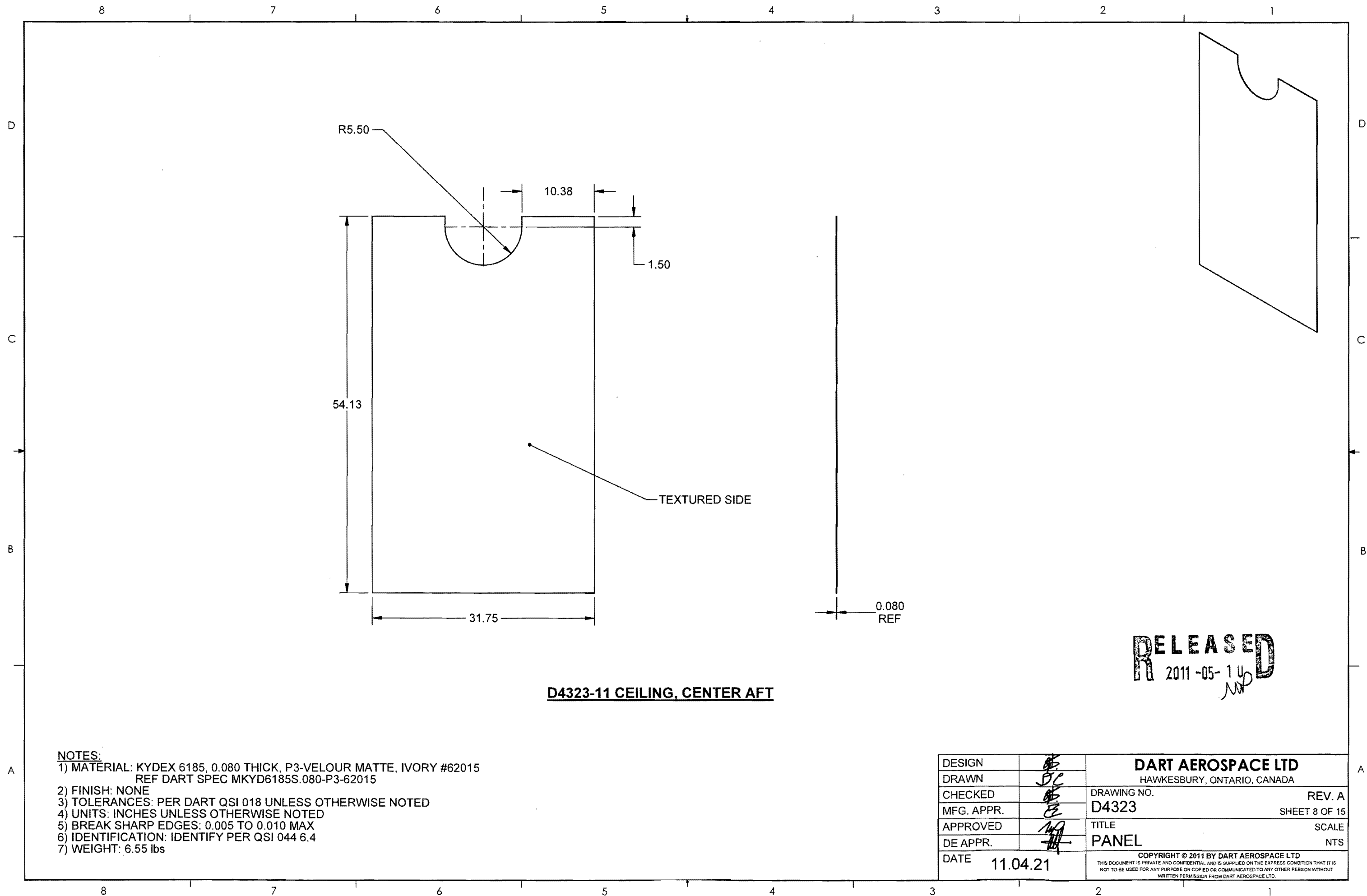


**D4323-10 CEILING, OUTBOARD RH**

**RELEASED**  
2011-05-10

- NOTES:**  
 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
 REF DART SPEC MKYD6185S.080-P3-62015  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4  
 7) WEIGHT: 10.15 lbs

DESIGN	<i>BC</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BC</i>	<b>D4323</b>	SHEET 7 OF 15
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	<b>PANEL</b>	NTS
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NOTES:

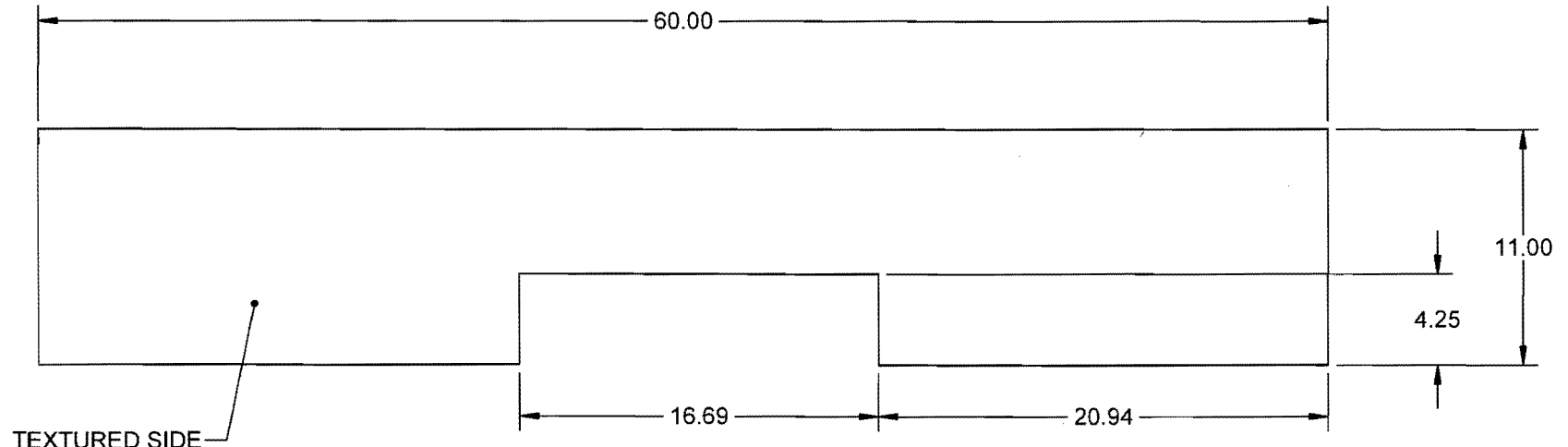
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 6.55 lbs

**D4323-11 CEILING, CENTER AFT**

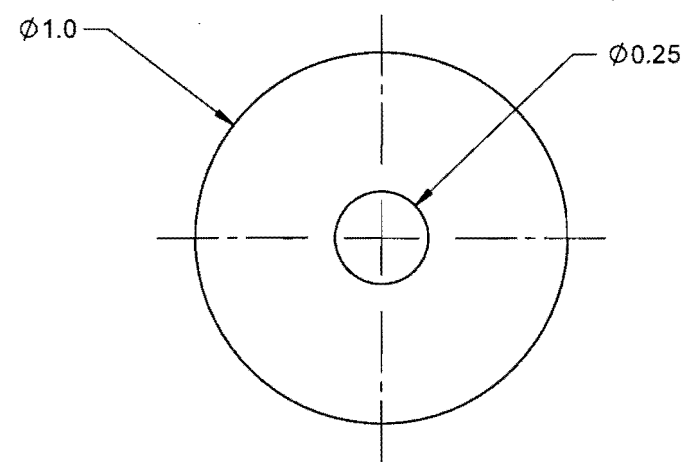
**RELEASED**  
2011-05-14  
ND

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CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	CE	<b>D4323</b>	SHEET 8 OF 15
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**D4323-13 CEILING, CENTER FWD**

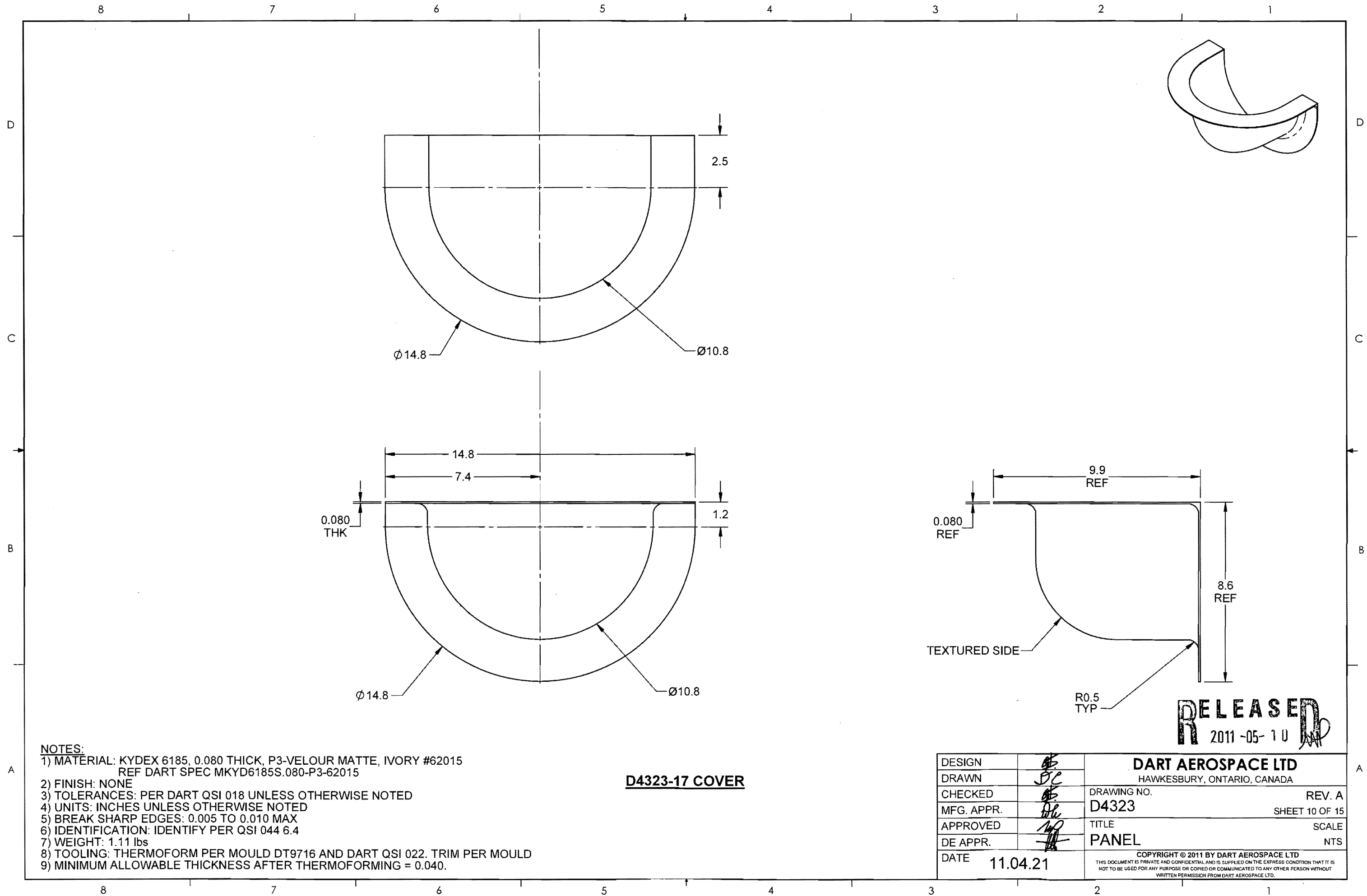


**D4323-15 SPACER**

- NOTES:**
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
  - 7) WEIGHT: -13 = 2.33 lbs  
-15 = 0.003 lbs

DESIGN	<i>DC</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>DC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>DC</i>	<b>D4323</b>	SHEET 9 OF 15
APPROVED	<i>DC</i>	TITLE	SCALE
DE APPR.	<i>DC</i>	<b>PANEL</b>	NTS
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2011-05-10  
*MD*



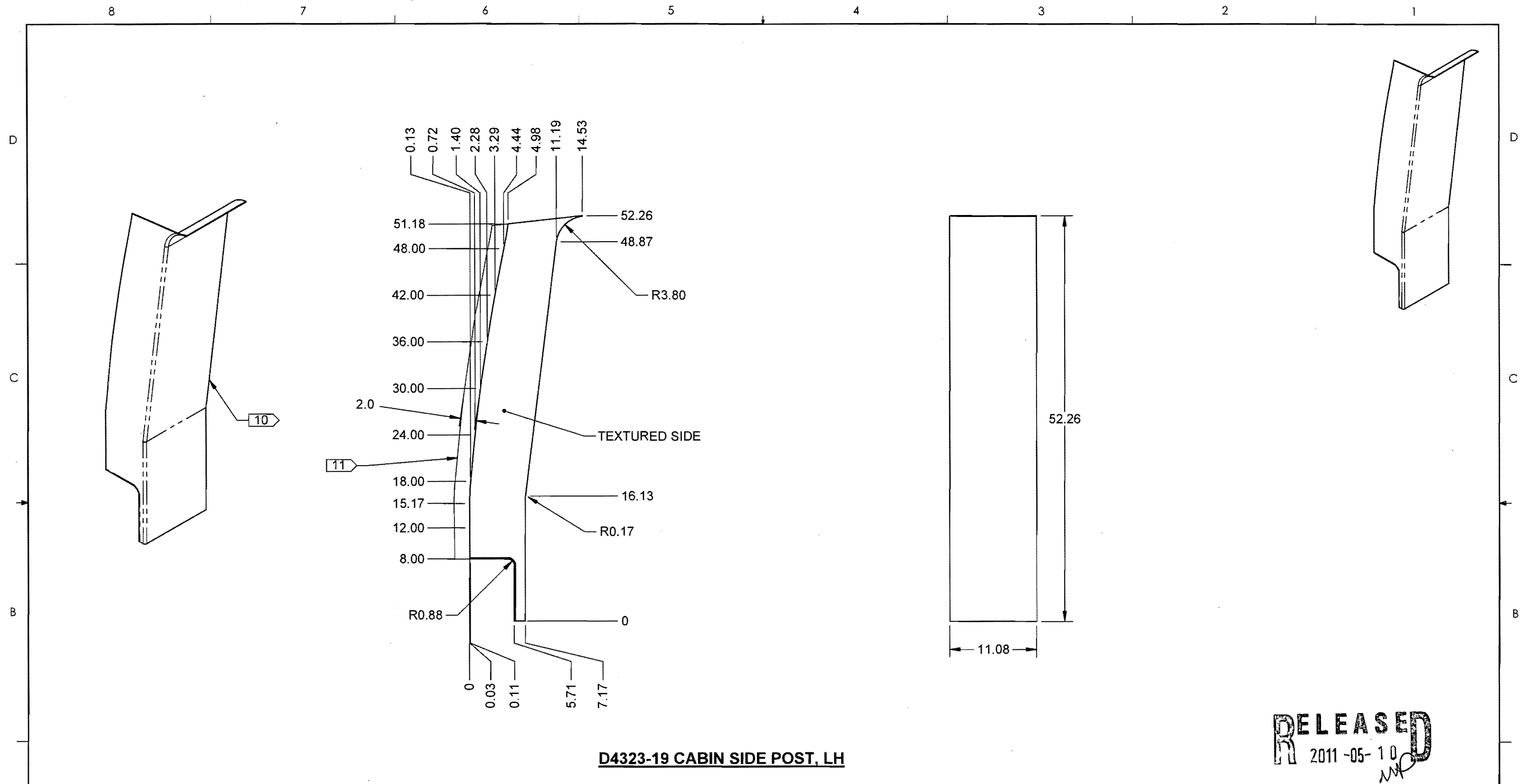
NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 1.11 lbs
- 8) TOOLING: THERMOFORM PER MOULD DT9716 AND DART QSI 022. TRIM PER MOULD
- 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040.

**D4323-17 COVER**

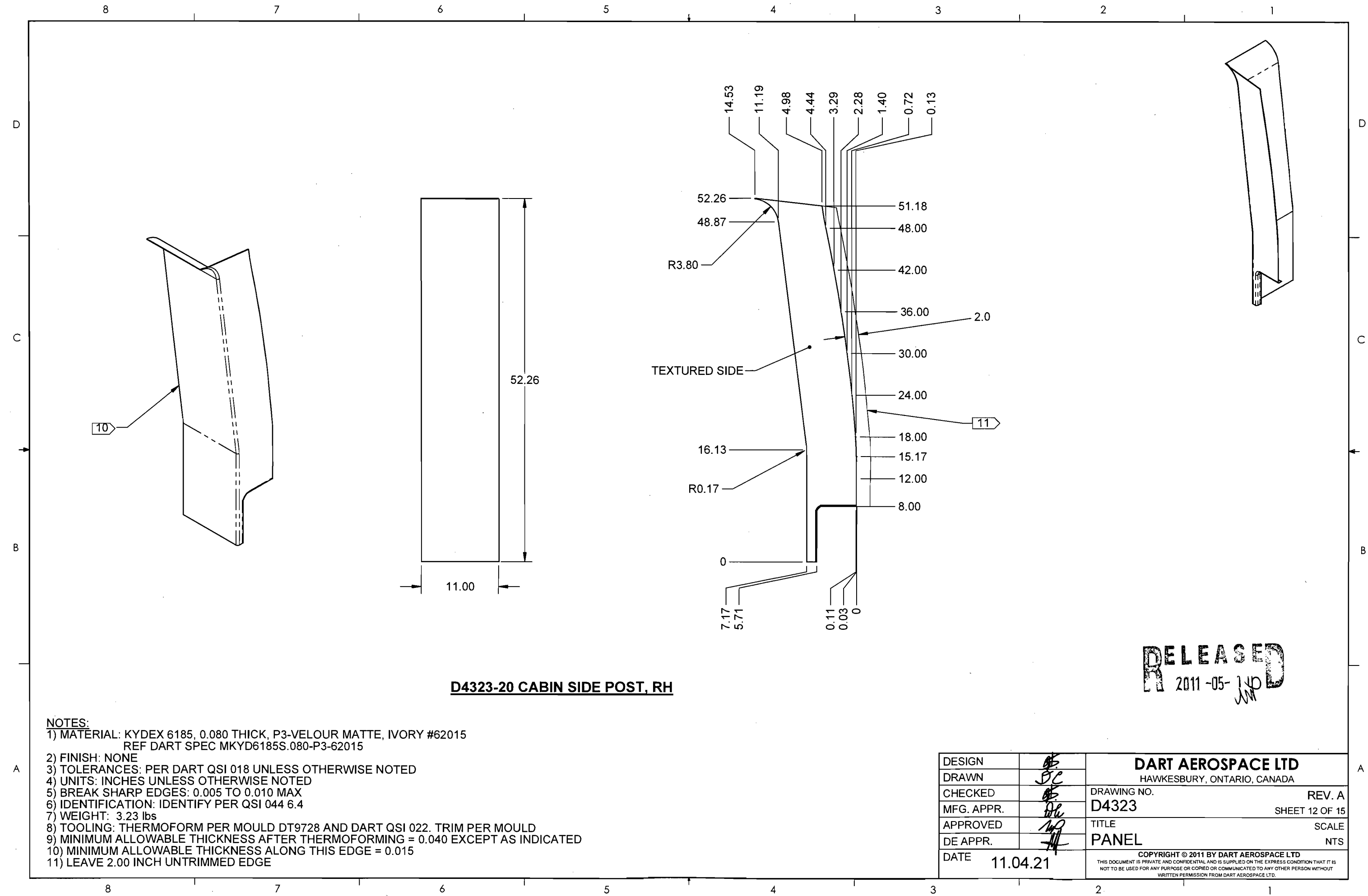
DESIGN	<i>BC</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>BC</i>	<b>D4323</b>	SHEET 10 OF 15
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	<b>PANEL</b>	NTS
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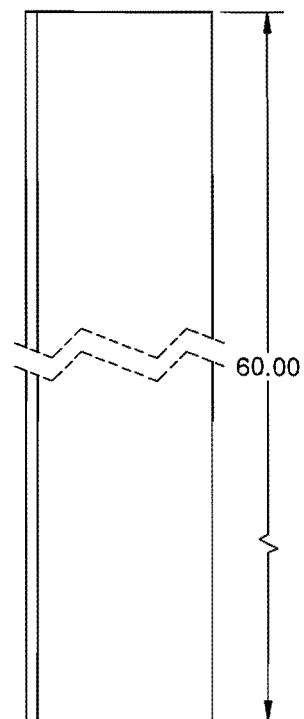
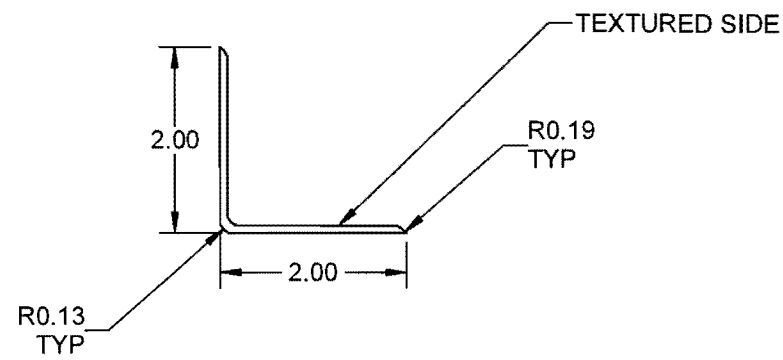
**RELEASED**  
2011-05-10



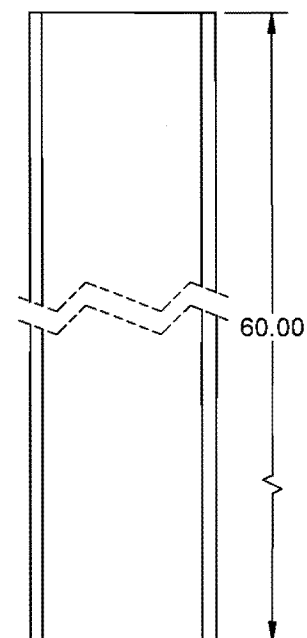
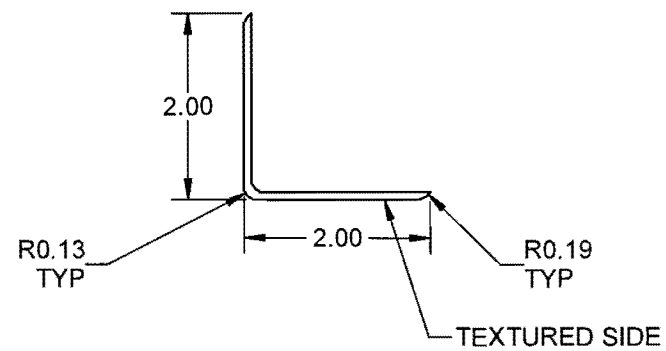
- NOTES:**
- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
  - 7) WEIGHT: 3.23 lbs
  - 8) TOOLING: THERMOFORM PER MOULD DT9728 AND DART QSI 022. TRIM PER MOULD
  - 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040 EXCEPT AS INDICATED
  - 10) MINIMUM ALLOWABLE THICKNESS ALONG THIS EDGE = 0.015
  - 11) LEAVE 2.00 INCH UNTRIMMED EDGE

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4323	SHEET 11 OF 15
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
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**D4323-21 CORNER TRIM, INNER**



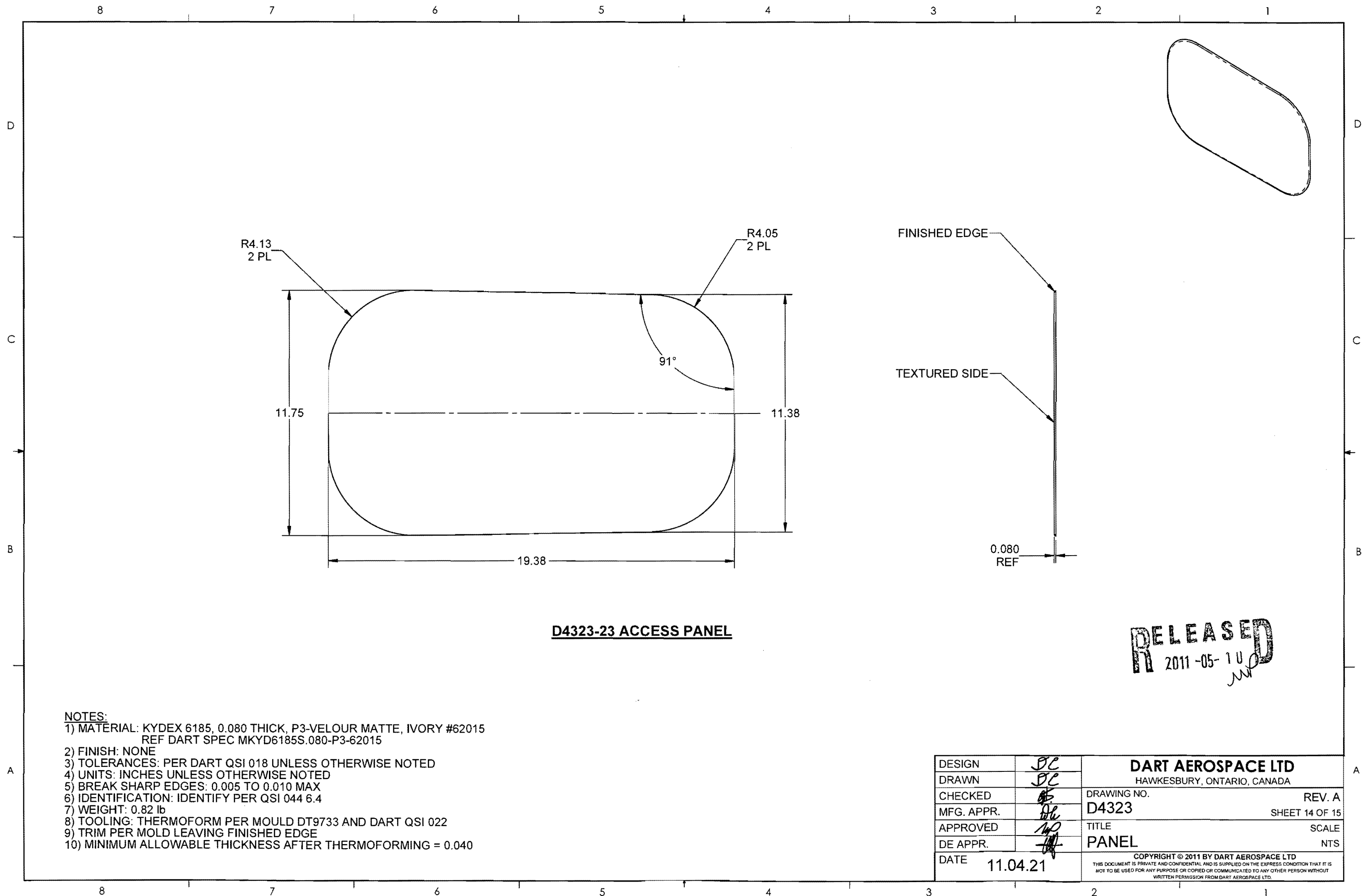
**D4323-22 CORNER TRIM, OUTER**

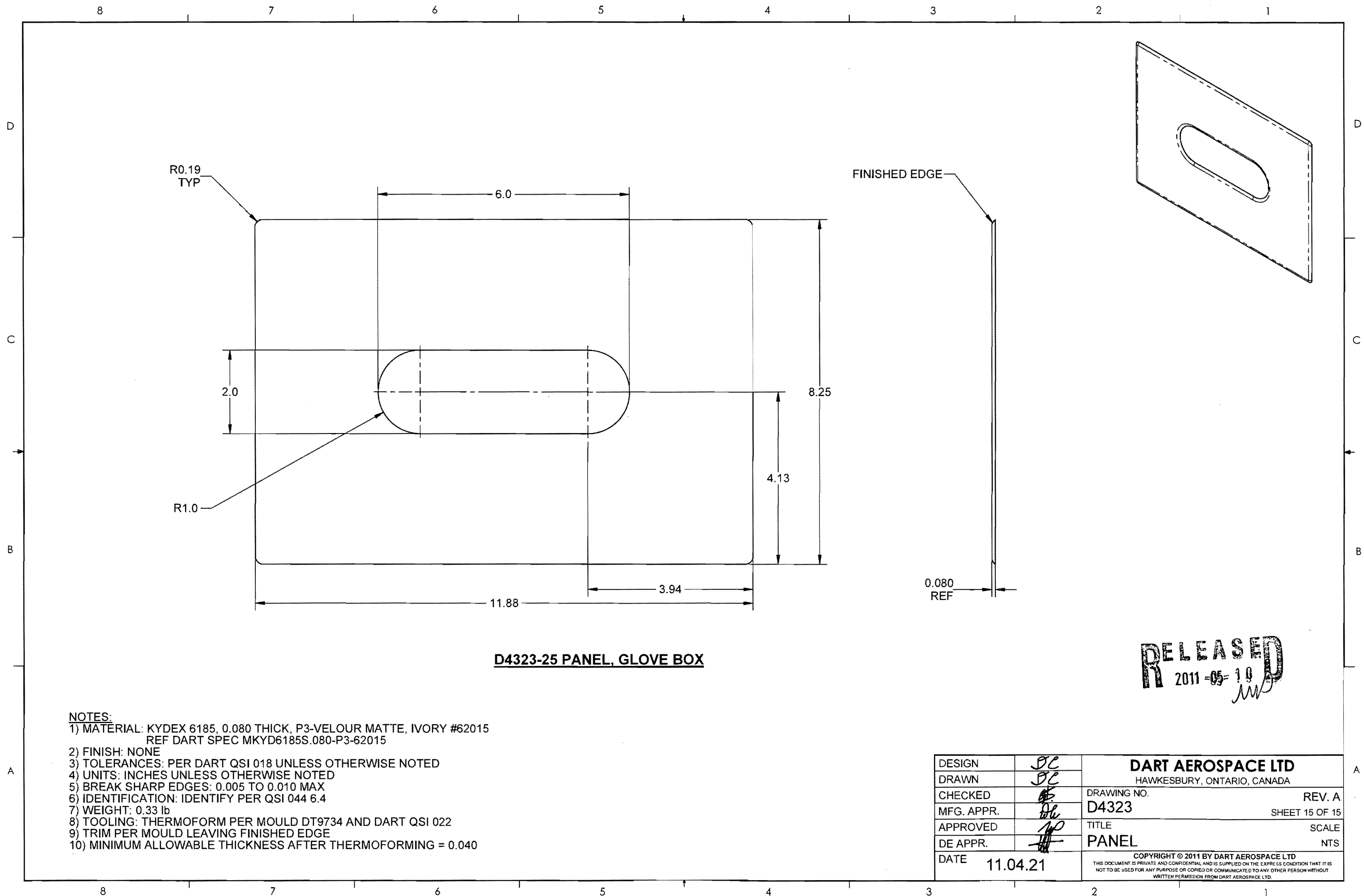
**NOTES:**

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.51 lb
- 8) TOOLING: THERMOFORM -21/-22 PART PER MOULD DT9729 AND DART QSI 022. TRIM PER MOULD
- 9) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040

**RELEASED**  
2011-05-10  
NMC

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	DC	<b>D4323</b>	SHEET 13 OF 15
APPROVED	DC	TITLE	SCALE
DE APPR.	DC	<b>PANEL</b>	NTS
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NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015  
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.33 lb
- 8) TOOLING: THERMOFORM PER MOULD DT9734 AND DART QSI 022
- 9) TRIM PER MOULD LEAVING FINISHED EDGE
- 10) MINIMUM ALLOWABLE THICKNESS AFTER THERMOFORMING = 0.040

RELEASED  
2011-05-18  
MD

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	AE	DRAWING NO. <b>D4323</b>	REV. A
MFG. APPR.	AE	SHEET 15 OF 15	
APPROVED	JP	TITLE <b>PANEL</b>	SCALE NTS
DE APPR.	JP		
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